

Fuel Analysis

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The Leaders in **Oil & Fuel Analysis**

Content

- ✓ Why We Analyse In-Service Lubricants
- ✓ Why We Analyse Fuel
- ✓ Lubricant Tests
- ✓ Fuel Tests

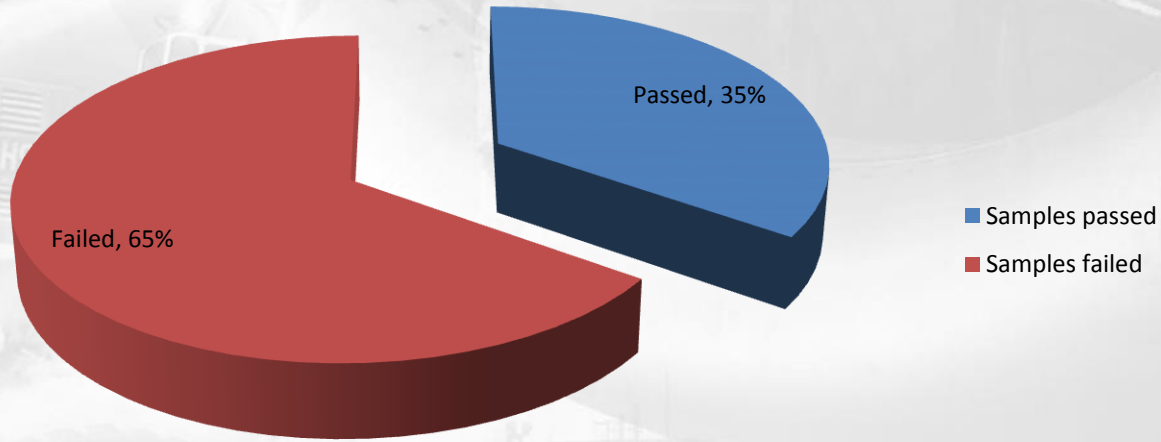


Conducting Postmortems



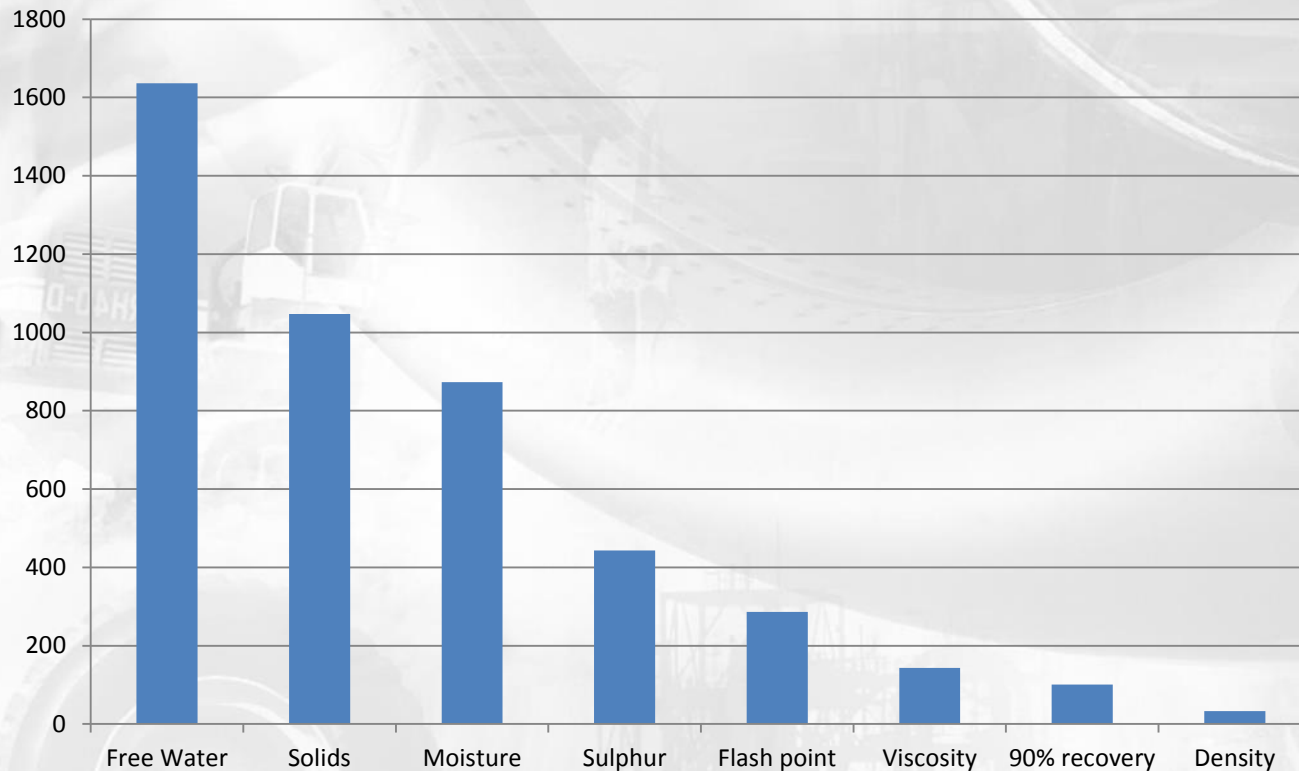
Actual Diesel Statistics

16 April 2012 – 16 October 2012 (6,985)



Diesel Statistics

16 April 2012 – 16 October 2012 (6,985)



Fuel Tests



Fuel Tests

Flashpoint

- Minimum temperature at which diesel will ignite
- SANS 342: Minimum 55°C
- Low flashpoint can cause burnt injector tips
- Identifies petrol adulteration

Fuel Tests

Viscosity

- Low viscosity causes pump and injector wear
- High viscosity causes excessive pump loads
- High viscosity causes large droplet size, slow ignition, smoke and reduced power
- SANS 342: $2.2 \text{ cSt} < \text{vis} < 5.3 \text{ cSt}$

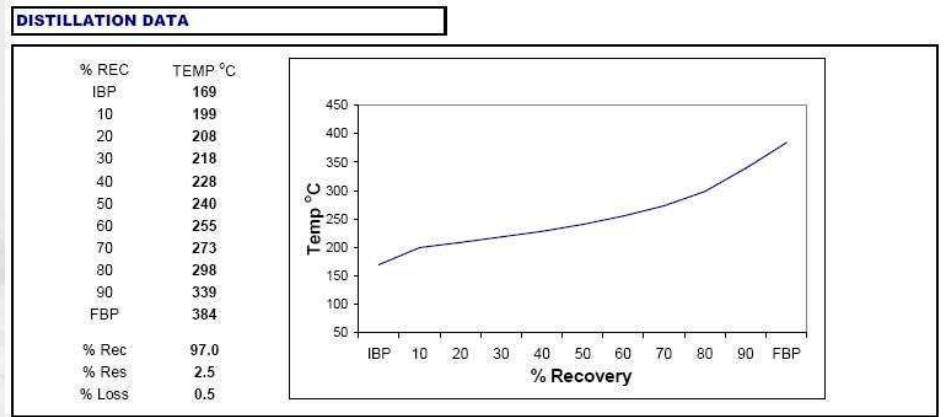
Fuel Tests

Sulphur

- Forms sulphur oxides which form strong acids
- Forms fine particulate matter
- SANS 342: < 500 ppm or < 50 ppm

Fuel Tests

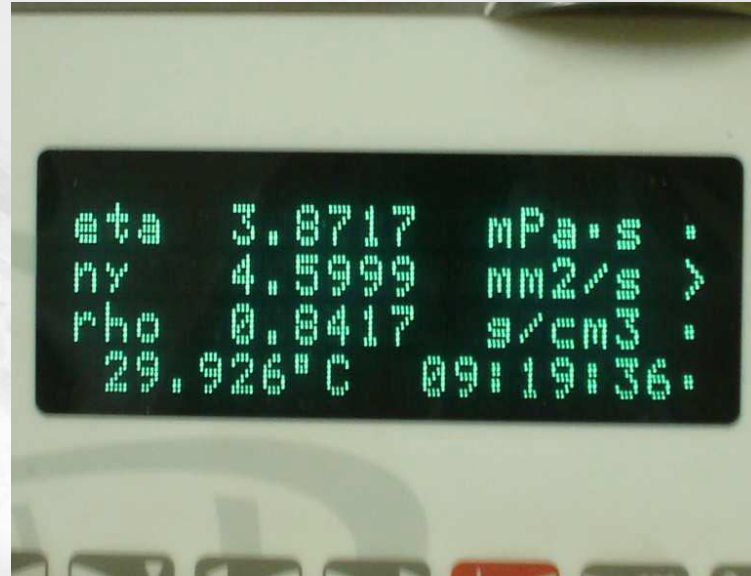
Distillation



- Measures temperature range at which fuel turns to vapour
- Determines starting, power, emissions, fuel economy
- Identifies adulteration of the fuel

Fuel Tests

Density



- Determines energy content of the fuel
- Can indicate IP contamination

Fuel Tests

Cetane Index

- Ignition quality of the fuel
- Determined by combination of distillation and density
- Low cetane index causes difficult starting, rough running emissions
- High cetane index causes premature ignition, burnt tips

Fuel Tests

Solid particulate contamination

- Dirt, rust, microbial contamination
- Causes blocked filters, pump and injector wear
- Gravimetric test
- SANS 342: $< 24 \text{ mg / kg}$

Fuel Tests

Dissolved water

- Causes rust, microbial growth
- Can become free water when temperatures drop
- SANS 342: < 500 ppm



Fuel Tests

Free/visible water

- Causes rust, microbial growth
- Injector/pump wear
- Often a result of poor sampling
- Often a result of deliberate contamination i.e. fuel theft

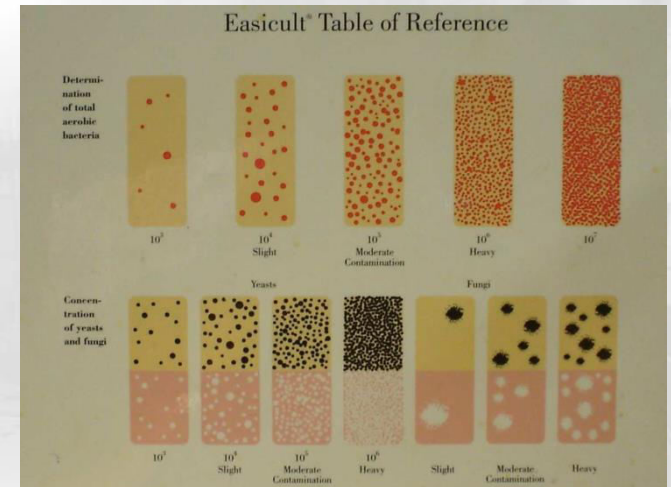
Fuel Tests

Illuminating paraffin (IP)

- Reduced lubricity to pumps and injectors
- Illegal, harsh penalties
- Can test absence or presence (0.5%)

Fuel Tests

Bacterial Testing

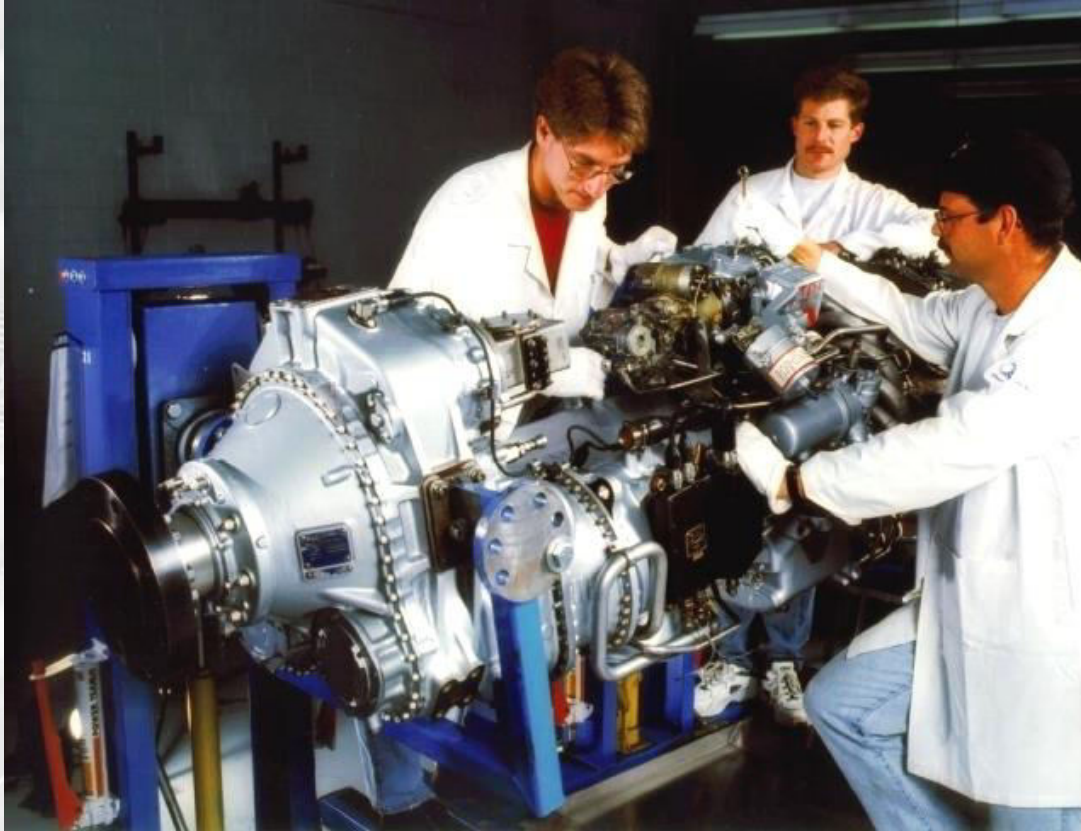


- Blocks up filters
- Caused by long storage time, water content

Why We Analyse Fuel



Avoiding Unnecessary Overhauls



**WEAR[®]
CHECK**



The Leaders in **Oil & Fuel Analysis**

Avoiding Production Loss



...and Making MONEY!



**WEAR[®]
CHECK**



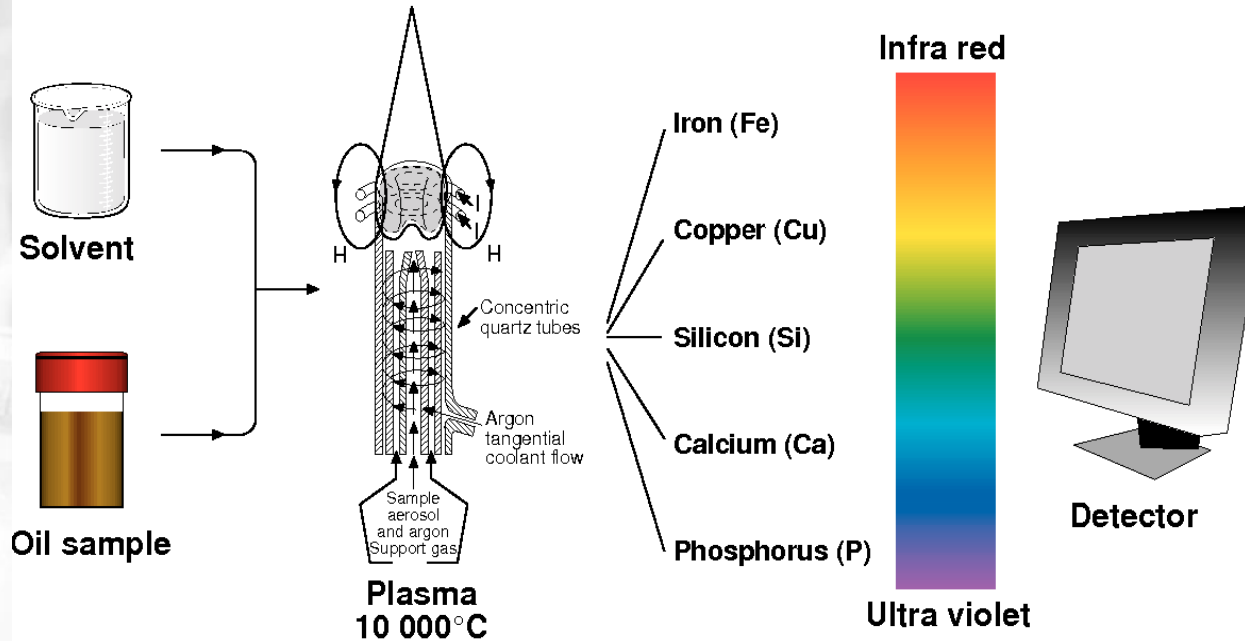
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Lubricant Tests



Elemental Analysis

Inductively coupled plasma



At very high temperatures different chemical elements (atoms) radiate light of different frequencies (colours). A detector can see these 'colours' and the strength of the light is proportional to the amount of the element present.

Ferrous Density



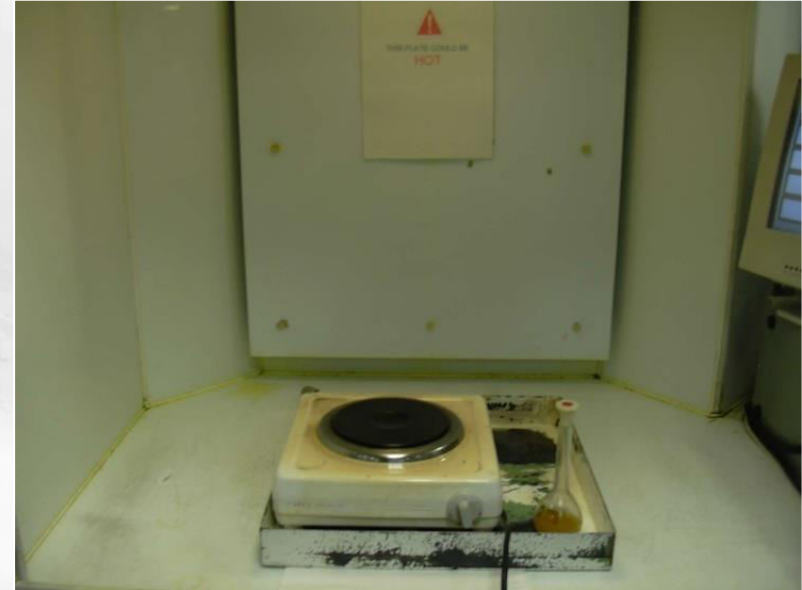
Kinematic Viscosity



Moisture Detection



Engines



Everything else, except transformers and refrigeration compressors

Moisture Quantification

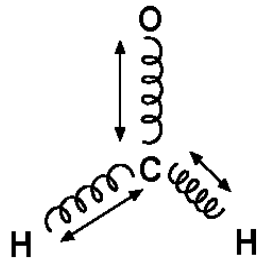


All components
except...

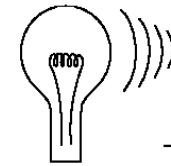


...Transformers and
refrigeration compressors

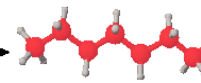
FT-IR Spectroscopy



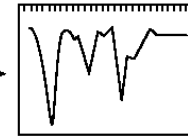
Atoms are held together by chemical bonds. These bonds are like springs and they vibrate.



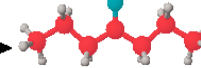
Infrared (heat) radiation



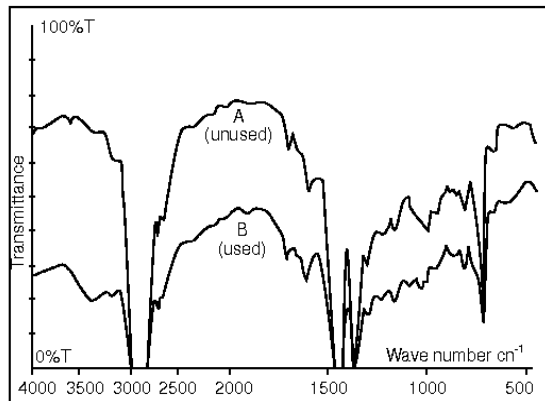
New oil



Infra red spectra



Used oil



Different molecules absorb infra red radiation at different frequencies. Each compound has a unique fingerprint. The new oil spectrum is subtracted from the used oil.

Titration (TAN and TBN)



Gas Chromatography



Debris Analysis

